



QLSP19ZC2PCAH





Product Outline:

This high output reflector type 2835S LEDs with dual color in one package to suit customer's application. These dual color LEDs are equipped with heat sink to enhance operating performance. With special binning technology, these LEDs are ideal for architecture lighting and special lighting needs.

■ Features:

- Dual color in package
- Cold White and PC Amber
- High brightness output @ 150mA
- Package Dimension = 3.5mmX2.8mmX0.68mm
- Available in white color and PC Amber
- RoHS compliant
- Custom Bin available upon special request

Application:

- Day Running light(DRL)
- Working light
- Turn signal lights

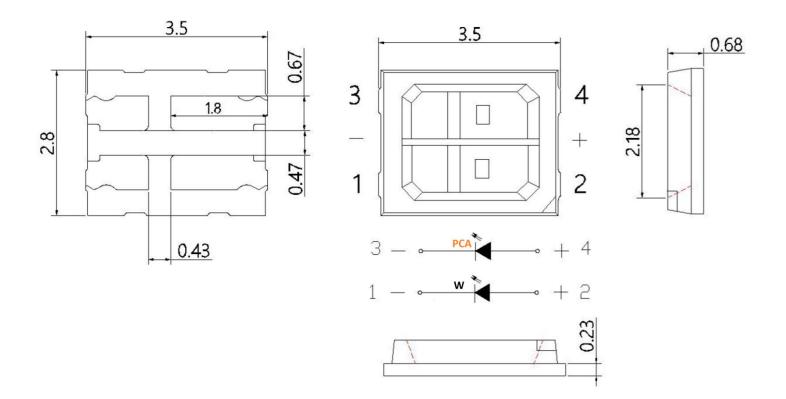
Compliance and Certification:



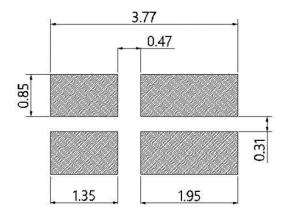


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Mechanical Property: (Dimension)



Recommended Solder footprint:



* All dimensions are in millimeters.

- * The LEDs is designed to be reflow soldered on to a PCB. IF dip soldered that QL cannot guarantee its reliability.
- * Reflow soldering must not be performed more than twice.



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Product Selection with Ta=25°C,

Product	Color	l _⊧ (mA)	V _F ((V)	ССТ	CRI	Luminous	Flux(lm)*	Typical Efficacy
			Тур.	max	Тур		Min	typ.	(Im/W)
QLSP19ZC2PCAH	Cold White	150	3	3.4	6250	70	60	70	140
QLOF 19202PCAH	PC Amber	150	3	3.4	1800	NA	45	55	120

*Tolerance = +/-10%

Electrical / Optical Characteristic

Parameter	Symbol	Condition	Min.	Тур.	Max.	Unit
Forward voltage(1)	Vf		2.8	-	3.4	V
Color Rendering Index(2)	Ra	If 150m A	-	-	-	-
View angle	θ	lf=150mA	-	120	-	Deg
Thermal Resistance(3)	Rth		-	25	-	°C/W

(1) The forward voltage tolerance is $\pm 0.1V$

(2) The Color Rendering Index tolerance is ± 2

Absolute Maximum Rating

Absolute Maximum Rating (T=25 °C)							
Part #	P _d (mW)	l _F (mA)	I _{FP} (mA)*	V R (V)	Т _{оР} (°С)	Т ₅т (°С)	T _{SOL} (°C)**
QLSP19ZC2PCAH	1000	150	180	5	-40 – 85	-40 - 105	260

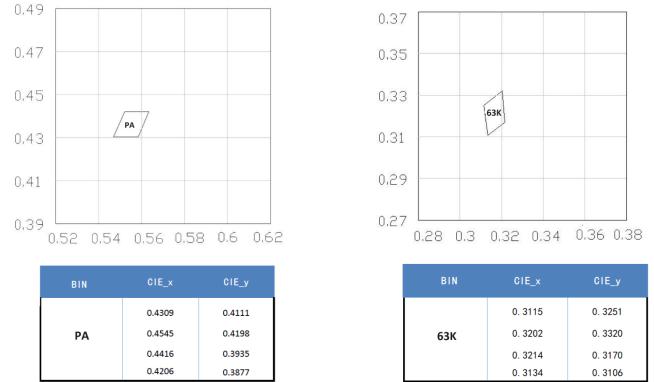
*Duty 1/10 @ 10Khz

** IR Reflow for no more than 10 sec @ 250 °C





White Binning



Note: (1). Correlated color temperature is derived from the CIE 1931 Chromaticity diagram (2). Measurement tolerance is +/- 0.01

Luminous Flux Bin:

lm rank (lm) @ 150mA					
Code name	Low	High	Unit		
QQR	50	60			
QST	60	70	lm		
QUV	70	80			

The luminous flux tolerance is $\pm 10\%$

■ Forward Voltage (V_F) Bin:

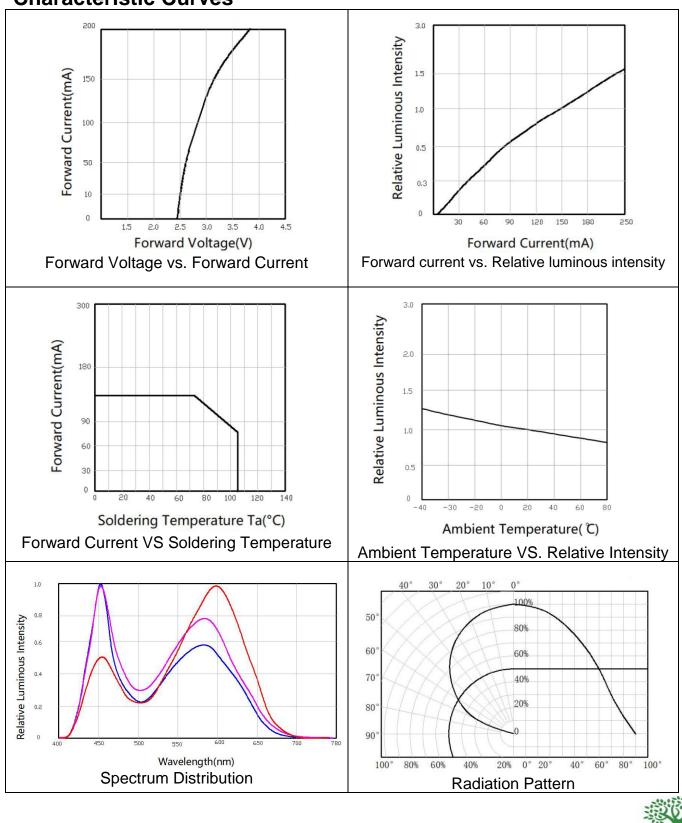
VF rank @ 150mA				
Code name Low High Unit				
Z5	2.8	3.4	V	

The forward voltage tolerance is $\pm 0.1V$



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Characteristic Curves





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Reliability test:

No	Item	Condition	Time/Cycle	Sample size
1	Steady State Operating Life of Room Temperature	25°C Operating	1000 Hrs	20 pcs
2	Steady State Operating Life of Low Temperature -40°C	-40°C Operating	1000 Hrs	20 pcs
3	Steady State Operating Life of Low Temperature 60°C	60°C Operating	1000 Hrs	20 pcs
4	Steady State Operating Life of Low Temperature 85℃	85°C Operating	1000 Hrs	20 pcs
5	Low temperature storage -40°C	-40°C Storage	1000 Hrs	20 pcs
6	High temperature storage 100℃	100°C Storage	1000 Hrs	20 pcs
7	Steady State Operating Life of High Humidity Heat 60°C90%	60°C/90% Operating	1000 Hrs	20 pcs
8	Steady State Pulse Operating Life Condition	25°C10Hz duty=1/10 Operating	200 Cycle	20 pcs
9	Resistance to soldering heat on PCB (JEDEC MSL3)	pre-store@60°C, 60%RH for 52hrs Tsld max.=260 10sec	3 Times	20 pcs
10	Heat Cycle Test (JEDEC MRC)	25℃~65℃~-10℃, 90%RH, 24hr/1cycle	10 Cycle	20 pcs
11	Thermal shock	-40°C/ 20minr~ 5minr~100°C/20min	200 Cycle	20 pcs

Judgment Criteria:

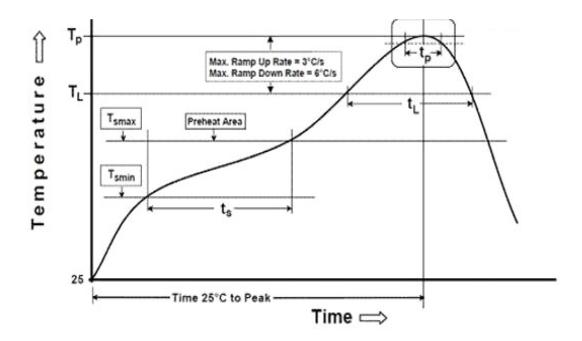
ltem	Symbol	Test Condition	Judgment Criteria
Forward Voltage	Vf	150 mA	∆Vf< 10%
Luminous Flux	lv	150 mA	∆lv< 30%





Solder Profile:

-The recommended reflow soldering profile is as follows (temperatures indicated are as measured on the surface of the LED resin):



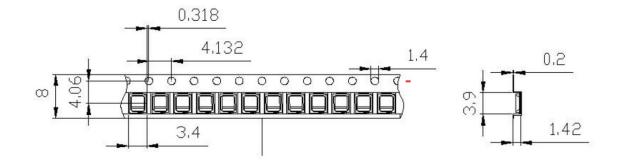
Profile Feature	Sn-Pb Eutectic Assembly	Pb-Free Assembly
Temperature Min(T _{smin})	100°C	150℃
Temperature Max(T _{smax})	150°C	200 ℃
Time(t _a) from (T _{smin} to T _{smax})	60-120 seconds	60-120 seconds
Ramp-up rate(T_L to T_P)	3℃/second max.	3℃/second max.
Liquidous Temperature(T _L)	183°C	217 ℃
Time(t_L) maintained above T_L	60-150 seconds	60-150 seconds
Peak package body temperature(T _P)	235℃	260 ℃
Time within 5° $_{\mathbb C}$ of Actual Peak	20seconds*	20 cocondo*
temperature (t_p)	Zuseconds**	30 seconds*
Ramp-down rate(T_P to T_L)	6℃/second max.	6°C/second max.
Time 25°C to peak temperature	6 minutes max.	8 minutes max.

* Tolerance for peak profile temperature (T_P) is defined as a supplier minimum and a user maximum.

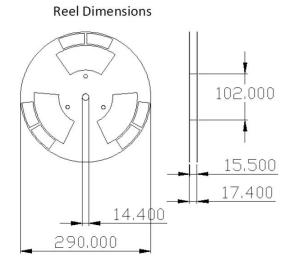
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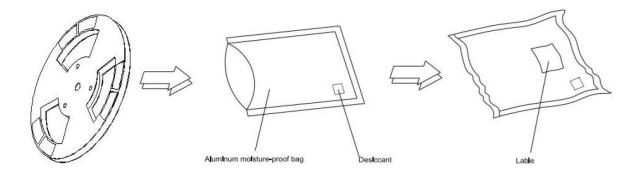
Taping & Packing



Unit : mm



Moisture Resistant Packaging





Labeling

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Quantity: XX			QueLighting
Quelighting			
lv Bin: XX	Color Bin: XX	Vf Bin: XX	Date Code: XXXX

Ordering Information:

Part #	Multiple Quantities	Quantity per Reel
QLSP19ZC2PCAH		3000 pcs



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Revision History:

Revision Date:	Changes:	Version #:
02-10-2024	Initial release	1.0

